



Image shown may not reflect actual package.

PRIME

**1200 ekW 1500 kVA
50 Hz 1500 rpm 400 Volts**

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

FEATURES

FUEL/EMISSIONS STRATEGY

- Low Fuel consumption

DESIGN CRITERIA

- The generator set accepts 100% rated load in one step per NFPA 110 and meets ISO 8528-5 transient response.

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

- Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat® S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT® 3512B TA DIESEL ENGINE

- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Four-stroke-cycle diesel engine combines consistent performance and excellent fuel economy with minimum weight

CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Industry leading mechanical and electrical design
- Industry leading motor starting capabilities
- High Efficiency

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

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FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	<ul style="list-style-type: none"> • Single element canister type air cleaner • Service indicator 	<input type="checkbox"/> Dual element & heavy duty air cleaners <input type="checkbox"/> Air inlet adapters & shut-off
Cooling	<ul style="list-style-type: none"> • Radiator with guard • Coolant drain line with valve • Fan and belt guards • Cat® Extended Life Coolant 	<input type="checkbox"/> Radiator duct flange
Exhaust	<ul style="list-style-type: none"> • Dry exhaust manifold • Flanged faced outlets 	<input type="checkbox"/> Mufflers and Silencers <input type="checkbox"/> Stainless steel exhaust flex fittings <input type="checkbox"/> Elbows, flanges, expanders & Y adapters
Fuel	<ul style="list-style-type: none"> • Secondary fuel filters • Fuel priming pump • Flexible fuel lines • Fuel cooler* 	<input type="checkbox"/> Water separator <input type="checkbox"/> Duplex fuel filter
Generator	<ul style="list-style-type: none"> • Cat digital voltage regulator (CDVR) with kVAR/PF control, 3-phase sensing 	<input type="checkbox"/> Oversize & premium generators <input type="checkbox"/> Winding temperature detectors <input type="checkbox"/> Bearing temperature detectors <input type="checkbox"/> Anti-condensation heaters
Power Termination	<ul style="list-style-type: none"> • Bus bar (NEMA or IEC mechanical lug holes) • Top cable entry 	<input type="checkbox"/> Circuit breakers, UL listed, 3 pole with shunt trip, 100% rated, manual or electrically operated <input type="checkbox"/> Circuit breakers, IEC compliant, 3 or 4 pole with shunt trip, manual or electrically operated <input type="checkbox"/> Bottom cable entry <input type="checkbox"/> Power terminations can be located on the right, left and/or rear as an option.
Governor	<ul style="list-style-type: none"> • ADEM™ 3 	<input type="checkbox"/> Load share module
Control Panels	<ul style="list-style-type: none"> • EMCP 4.2 	<input type="checkbox"/> Local & remote annunciator modules <input type="checkbox"/> Digital I/O Module <input type="checkbox"/> Generator temperature monitoring & protection <input type="checkbox"/> Remote monitoring software
Lube	<ul style="list-style-type: none"> • Lubricating oil and filter • Oil drain line with valves • Fumes disposal • Gear type lube oil pump 	<input type="checkbox"/> Oil level regulator <input type="checkbox"/> Deep sump oil pan <input type="checkbox"/> Electric & air prelube pumps <input type="checkbox"/> Manual prelube with sump pump <input type="checkbox"/> Duplex oil filter
Mounting	<ul style="list-style-type: none"> • Rails - Engine / generator / radiator mounting • Rubber anti-vibration mounts (shipped loose) 	<input type="checkbox"/> Isolator removal <input type="checkbox"/> Spring-type vibration isolator (shipped loose) <input type="checkbox"/> IBC Isolators
Starting/Charging	<ul style="list-style-type: none"> • 24 volt starting motor(s) • Batteries with rack and cables • Battery disconnect switch 	<input type="checkbox"/> Battery chargers <input type="checkbox"/> Charging alternator <input type="checkbox"/> Oversize batteries <input type="checkbox"/> Ether starting aid <input type="checkbox"/> Heavy duty starting motors <input type="checkbox"/> Barring device (manual) <input type="checkbox"/> Jacket water heater
General	<ul style="list-style-type: none"> • Right-hand service • Paint - Caterpillar Yellow except rails and radiators are gloss black • SAE standard rotation • Flywheel and flywheel housing - SAE No. 00 	<input type="checkbox"/> UL 2200 <input type="checkbox"/> CSA certification <input type="checkbox"/> CE Certificate of Conformance * Not included with packages without radiators
Note	Standard and optional equipment may vary for UL 2200 Listed Packages. UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics.	

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SPECIFICATIONS

CAT GENERATOR

Cat Generator
Frame size..... 1468
Excitation..... Permanent Magnet
Pitch..... 0.6667
Number of poles..... 4
Number of bearings..... Single bearing
Number of Leads..... 006
Insulation..... UL 1446 Recognized Class H with tropicalization and antiabrasion
- Consult your Caterpillar dealer for available voltages
IP Rating..... IP23
Alignment..... Pilot Shaft
Overspeed capability..... 150
Wave form Deviation (Line to Line)..... 002.00
Voltage regulator..... 3 Phase sensing with selectable volts/Hz
Voltage regulation..... Less than +/- 1/2% (steady state)
Less than +/- 1% (no load to full load)

CAT DIESEL ENGINE

3512B TA, V-12, 4-Stroke Water-cooled Diesel
Bore..... 170.00 mm (6.69 in)
Stroke..... 190.00 mm (7.48 in)
Displacement..... 51.80 L (3161.03 in³)
Compression Ratio..... 14.0:1
Aspiration..... TA
Fuel System..... Electronic unit injection
Governor Type..... ADEM3

CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- kW, kVA, kVAR, kW-hr, %kW, PF

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32)
- Reverse reactive power (kVA) (32RV)
- Overcurrent (50/51)

Communications:

- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- Two relay outputs (Form C)
- Two digital outputs
- Customer data link (Modbus RTU)
- Accessory module data link
- Serial annunciator module data link
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local Annunciator
- Remote CAN annunciator
- Remote serial annunciator

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TECHNICAL DATA

Open Generator Set - - 1500 rpm/50 Hz/400 Volts	DM6637	
Low Fuel Consumption		
Generator Set Package Performance		
Genset Power rating @ 0.8 pf	1500 kVA	
Genset Power rating with fan	1200 ekW	
Fuel Consumption		
100% load with fan	308.8 L/hr	81.6 Gal/hr
75% load with fan	232.5 L/hr	61.4 Gal/hr
50% load with fan	162.3 L/hr	42.9 Gal/hr
Cooling System¹		
Air flow restriction (system)	0.12 kPa	0.48 in. water
Engine Coolant capacity with radiator/exp. tank	286.8 L	75.8 gal
Engine coolant capacity	156.8 L	41.4 gal
Radiator coolant capacity	130.0 L	34.3 gal
Inlet Air		
Combustion air inlet flow rate	108.3 m ³ /min	3824.6 cfm
Exhaust System		
Exhaust stack gas temperature	392.4 ° C	738.3 ° F
Exhaust gas flow rate	253.2 m ³ /min	8941.7 cfm
Exhaust flange size (internal diameter)	203.2 mm	8.0 in
Exhaust system backpressure (maximum allowable)	6.7 kPa	26.9 in. water
Heat Rejection		
Heat rejection to coolant (total)	480 kW	27298 Btu/min
Heat rejection to exhaust (total)	1030 kW	58576 Btu/min
Heat rejection to aftercooler	331 kW	18824 Btu/min
Heat rejection to atmosphere from engine	111 kW	6313 Btu/min
Heat rejection to atmosphere from generator	51.3 kW	2917.4 Btu/min
Alternator²		
Motor starting capability @ 30% voltage dip	4282 skVA	
Frame	1468	
Temperature Rise	125 ° C	225 ° F
Lube System		
Sump refill with filter	310.4 L	82.0 gal
Emissions (Nominal)³		
NOx mg/nm ³	3243.7 mg/nm ³	
CO mg/nm ³	698.4 mg/nm ³	
HC mg/nm ³	69.9 mg/nm ³	
PM mg/nm ³	32 mg/nm ³	

¹ For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

² UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics. Generator temperature rise is based on a 40 degree C ambient per NEMA MG1-32.

³ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

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RATING DEFINITIONS AND CONDITIONS

Meets or Exceeds International Specifications: AS1359, CSA, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 72/23/EEC, 98/37/EC, 2004/108/EC

Prime - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of the prime rated ekW with 1600 kVA overload capability available for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year. Prime power in accordance with ISO 3046. Prime ambients shown indicate ambient temperature at 100% load which results in a coolant top tank temperature just below the alarm temperature.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions. **Fuel rates** are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Cat representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Cat dealer.

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DIMENSIONS

Package Dimensions	
Length	Information not available at this time.
Width	
Height	

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions. (General Dimension Drawing #2336966).

Performance No.: DM6637

Feature Code: 512DE6H

Gen. Arr. Number: 2523826

Source: U.S. Sourced

December 09 2012

21065361

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